

M 781

+ M 781  
+ CALDAIA/BOILER



+ M 781



+ M 781  
TENDIMANICHE/SLEEVE TENSIONERS



+ SF  
STIRAMANICHE/SLEEVE FORMER



**+ BABY**  
CASTELLO/DUMMY



**+ MAXI**  
CASTELLO/DUMMY



**+ WET**  
CASTELLO/DUMMY



**+ RM**  
CASTELLO/DUMMY



**+ MA**  
CASTELLO/DUMMY



**+ GO**  
CASTELLO/DUMMY



Wide range of form finishers meeting the demand for a blow finish for all outerwears (jackets, coats etc.) in dry cleaning and laundry stores, the garment industry, ironing services and in the hospitality industry.

Finishing cycles controlled by micro-processor with 10 stored programs. Manual cycle start or automatic cycle start using a foot pedal. Adjustable hot air flow. Revolving or fixed dummy if combined with the sleeve tensioning group.

The SIDI form finisher line, boasts new aesthetic designs and high quality overall finish and is available in several different versions.

## M 781

Former for connection to external steam supply. Available with standard dummy or RM dummy with manual size regulations.

## M 781\_P

Former to be connected to external steam supply with pneumatic steam valve. Also available with a stainless steel body.

## M 781\_E

Former for connection to external steam supply, returning its steam condensate into an electric boiler with a minimum water level not higher than 35 cm. from the floor.

## SF - SLEEVE FORMER

Fast action blow and up-steam sleeve unit used to finish any kind of sleeves. Also suitable for any size jeans or trousers' legs without creases and also, for fine or stretch fabrics.

Simple to use, it can be connected to any self-contained finishing machine or to a central steam supply.



### Available extras upon request:

- built in 9 or 20 lt. boiler;
- GFV group with steam iron;
- steam gun;
- water spray gun;
- upgraded 1,7 HP fan;
- pneumatic sleeve tensioning group particularly aimed at anorak and jacket finishing;
- special dummies alternative to standard dummies.

| TECHNICAL DATA               | M 781 + BOILER                            | M 781 - M 781_P - M 781_E                                                                        | SF - SLEEVE FORMER                           |
|------------------------------|-------------------------------------------|--------------------------------------------------------------------------------------------------|----------------------------------------------|
| REQUIRED POWER               | 230/400V/3+N/50 Hz                        | 400V/3+N/50 Hz                                                                                   | 230V/1- 50 Hz • 110V/1- 60 Hz*               |
| BOILER HEATING ELEMENTS:     |                                           |                                                                                                  |                                              |
| BOILER 9 LT VERSION          | 8-10-12 kW • 0,8-1-1,2 BHP                | -                                                                                                |                                              |
| BOILER 20 LT VERSION         | 8-10-12-15-18 kW • 0,8-1-1,2-1,5-1,8 BHP  | -                                                                                                |                                              |
| PUMP MOTOR                   | 0,5 KW                                    | -                                                                                                |                                              |
| FAN MOTOR                    | 0,75 KW                                   | 0,75 KW                                                                                          | 0,26 kW                                      |
| AIR HEATING ELECTRIC BATTERY | -                                         | 2 kW (M781_E only)                                                                               |                                              |
| WATER FEEDING                | Rubber tube Ø 13 mm • 0,5 in              | -                                                                                                |                                              |
| BOILER DRAIN                 | 1/2 "                                     | -                                                                                                |                                              |
| STEAM INLET                  | -                                         | 1/2 "                                                                                            | 1/2 "                                        |
| RETURN OUTLET                | -                                         | 1/2 "                                                                                            | 1/2 "                                        |
| STEAM WORKING PRESSURE       | 4,8 bar • 70 psi                          | 4 ÷ 6 bar • 58 ÷ 87 psi                                                                          | 3 ÷ 5 bar - 43 ÷ 72 psi                      |
| STEAM CONSUMPTION            | -                                         | 10 ÷ 15 kg/h • 22 ÷ 33 Lbs/h                                                                     | 2 ÷ 3 kg/h - 4,4 ÷ 6,6 Lbs/h                 |
| AIR INLET                    | 1/4"                                      | 1/4" (M781_P only)                                                                               |                                              |
| AIR WORKING PRESSURE         | 7 bar • 100 psi                           | 7 bar • 100 psi (M781_P only)                                                                    |                                              |
| ENCUMBRANCE                  | 610 x 1300 mm • 24x51 in                  | Min: 650 x 980 mm • 25,5 x 38,5 in<br>Max: 2020 x 980 mm • 79,5 x 38,5 in                        | 340 x 520 x 2300 mm<br>13,4 x 20,5 x 90,6 in |
| NET WEIGHT                   | 135 kg • 298 lbs                          | Min: 75 kg • 165 Lbs<br>Max: 95 kg • 210 Lbs                                                     | 30 kg • 66 Lbs                               |
| GROSS WEIGHT                 | 160 kg • 353 lbs                          | Min: 97 • 214 Lbs<br>Max: 120 kg • 265 Lbs                                                       | 40 kg - 88 Lbs                               |
| OVERALL DIMENSIONS           | 1430 x 780 x 1100 mm<br>56 x 31 x 43,3 in | Min: 1430 x 780 x 1100 mm • 56 x 31 x 43,3 in<br>Max: 1170 x 770 x 2000 mm • 46 x 30,5 x 78,5 in | 450 x 620 x 1650 mm<br>17,7 x 24,5 x 65 in   |
| VOLUME                       | 1,23 m3 • 96 ft3                          | Min: 1,23 m3 • 43,5 ft3<br>Max: 1,8 m3 • 63,5 ft3                                                | 0,46 m3 • 16,25 ft3                          |

\*Other voltages by request.

For manufacturing necessities the above-mentioned specifications are not binding.